

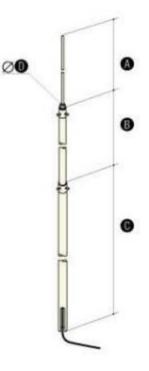
## High voltage insulated masts Assembly instruction

**Description:** Mast for the high-voltage cable. Used in places where it is not possible to maintain the correct insulation distance from roof elements or electrical equipment subjected to protection. Made of stainless steel, insulating pole and finished with 1-meter aluminium spire. Note: The high-voltage cable must be ordered separately.

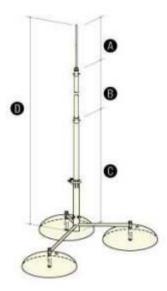
Code Nº sat.	Old Code Старый № кат.			
6213005	62.3 WVP	1000	2000	16
6214005	62.4 WVP	1000	3000	16



Code NI sat.	Old Code Старый № кат.				
6224005	62.4 WVM	1000	1000	2000	16
96225005	62.5 WVM	1000	1000	3000	16
96226005	62.6 WVM	1000	1000	4000	16
96227005	62.7 WVM	1000	1000	5000	16



Code Nº Kat.	Old Code Crapuil Ht sat.				
96574005	65.4WVM	1000	1000	2000	4000
96575005	65.5WVM	1000	1000	3000	5000
96576005	65.6WVM	1000	1000	4000	6000
96577005	65.7WVM	1000	1000	5000	7000





Γ	Mast		
	WVP	WVM	On tripod
T T	96213005	96224005	96574005
	96214005	96225005	96575005
Γ		96226005	96576005
		96227005	96577005
Elements:			
Spire – put in to the brass connector			
E.1	1 pc.	1 pc.	1 pc.
Insulating bar – put in to the steel pipe			
	1 pc.	1 pc.	1 pc.
Brass connector – put in to the insulating bar			
	1 pc.	1 pc.	1 pc.
Stainless steel pipe – put in to the tripod		1 = 2	1 m
A.1	-	1 pc.	1 pc.
Tripod – put on 3 concrete bases D.2- D.1	-	-	1 pc.
Concrete base – put under the tripod B.1			
B.2	-	-	3 pc.
Riveter	1 pc.	1 pc.	1 pc.

## Assembly



1. Place high voltage insulated cable in the insulation bar.

2. Remove the high voltage cable insulation over a length of 45 mm. Use wire debarking machine to remove the two outer cable sheath at a distance of 120mm. Slide the connector up to the stop.



3. Coat the threads of two screws with glue, then put them in the holes and tighten to the brass connector.



4. Put the brass connector all the way down in to the insulation bar.



5. Put the insulating bar tip on to the brass connector, so the brass thread is visible.



6. Tighten all screws to the insulation bar



7. Put the brass nut on the brass connector thread and tighten it.



8. Screw in spire in to the brass connector.